

1 perforated as part of the forming process (by punching) or after forming (as by
2 drilling). The mirror 111 has a convex surface 100 and a concave surface 101.
3 A plurality of perforations 110 pass completely through the mirror. Such a mirror
4 111 can be painted (or otherwise finished) matte black on its concave side to
5 suppress unwanted reflections. This is a valuable structure for many uses of the
6 diverse embodiments and of the patents incorporated herein by reference. Not
7 only are miscellaneous reflections suppressed, but the ability of the concave side
8 to focus collimated light, particularly sunlight, is obviated. Mirrors of diverse
9 materials can be manufactured by ordinary means to take advantage of these
10 benefits of perforated mirrors. Plastic mirrors can, for example, be cast with
11 perforations.

12 Although preferred, it is not necessary for the concave side to be black in
13 order to be useful. To accomplish the purpose of suppressing the ability of the
14 mirror to focus light to a hot spot, almost anything but a specular concave surface
15 is useful. Miscellaneous reflections may also be substantially suppressed with
16 even a white surface.

17 The mirror may be optically, rather than physically perforated, as by
18 coating, by means well known in the art, a single surface of a transparent
19 substrate with a pattern in two layers, one being a specular coating, the other
20 non-specular. The coatings are preferably applied on the concave side of the
21 substrate, the specular coating being applied first. This is shown in FIG. 2.
22 Mirror device 222 is formed from an optically transparent material, and has a
23 convex surface 200 and a concave surface 202. In the embodiment shown in
24 FIG. 2, the transparency is interrupted on the concave surface by a coating
25 pattern 220. The intermittent transparency and opacity created by pattern 220
26 renders the transparent portions or gaps as optical perforations capable of
27 transmitting images. The coating pattern 220 consists of two layers -- a reflective
28 layer 22 deposited directly onto the concave surface, and a non-specular layer
29 20 deposited onto layer 22. In this embodiment, a viewer observing the convex
30 surface will see a reflective or mirrored pattern interrupted by the perforations. A

1 viewer observing the concave surface will see an opaque pattern interrupted by
2 the optical perforations.

3 The optical perforations can be formed by applying a resist, such as is
4 known in the art, to the substrate prior to coating or by removing portions of the
5 coating by ordinary means known in the art. The resist can be applied in a useful
6 pattern by screen-printing, spraying, or by other ordinary means. Coating
7 removal can be accomplished with known solvents. It is also possible to apply
8 perforated, including optically perforated, thin films to transparent substrates,
9 before or after forming.

10 The size and spacing of the perforations is determined with reference to
11 the specific requirements of the application. Most useful embodiments will
12 employ staggered rows of circular perforations, the perforations taking up
13 approximately fifty percent of the mirror area. The perforation size is preferably
14 near the limit of visual acuity (ordinarily one minute) for a viewer at the design
15 distance.

16 FIG. 3 is an isometric view of mirror 111. It comprises convex surface 100
17 and concave surface 101. The perforation pattern, shown in the breakouts, is
18 comprised of perforations 110.

19 While the Invention has been described with reference to preferred
20 embodiments thereof, it will be appreciated by those of ordinary skill in the art
21 that modifications can be made to the Invention and to its uses without departing
22 from the spirit and scope thereof.